



## Naturally fresh forever deodorant stick with CORN PO4 PH"B"

"Formulated and developed KahlWax (Formulation reference: SC-BOD-062-07)"

Stay naturally fresh with this skin nourishing deodorant stick, that prevents odors and wetness, while still allowing the skin to breathe. The formula is enriched with **CORN PO4 PH "B"** to provide a pleasant texture and skin feel.

Ingredients	INCI-Name	% w/w	Supplier
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### Phase A

KahlWax 6607WOA Sunflower	Helianthus Annuus Seed Cera	6,40	KahlWax
KahlWax 6290 Berry	Rhus Verniciflua Peel Cera	2,80	KahWax
Lanette O	Cetearyl ALCOHOL	9,20	BASF
Castor Oil (refined)	Ricinus Communis Seed Oil	25,80	Gustav Heess
WITARIX MCT 60/40 coconut based	Caprylic/Capric Triglyceride	Ad 100	IOI Oleo

### Phase A1

Aerosil 200	Silica	2,50	Evonik
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### Phase B

<b>CORN PO4 PH "B"</b>	<b>DISTARCH PHOSPHATE</b>	<b>17,00</b>	<b>AGRANA</b>
Sodium Bicarbonate BC P	Sodium Bicarbonate	20,00	Segens

### Phase C

Helios natural	Parfum	0,30	Vögele
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### Procedure

Melt all ingredients of phase A at 80-85 °C. Add phase A1 under stirring and homogenize for two minutes. Add phase B one after the other under stirring. Homogenize again shortly. Cool to 65 °C and phase C. Fill into suitable packaging.

### Specification values

Appearance: pale yellow stick

Stability: passed three months at RT, 40 °C, and 50 °C

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