G R A A T STARCH

POW POW PI POUDRE liquid face powder

with RICE PO4 NATURAL and ORGANIC TAPIOCA NATURAL

"Formulated and developed by Azelis (ref. 240622.15)".

This formulation, with over 98,6% natural ingredients, comes in the form of a complexion-evening serum. When applied, it gives the impression of applying a liquid powder. In addition to its unique sensorial qualities, the serum evens out skin tone, gives a satin finish and increases the skin's elasticity and firmness. RICE PO4 NATURAL and ORGANIC TAPIOCA NATURAL provide powdery feel.

Ingredients	INCI-Name	% w/w	Supplier
Phase A RICE PO4 NATURAL	Distarch Phosphate	11,60	AGRANA
CareMag™ SB	Magnesium Oxide	9,20	ICL Industrial Products
RonaFlair® MTU	CI 77163	4,20	Merck
RonaFlair [®] Balance Red	C.I. 77891, Mica, Tin Oxide	1,00	Merck
RonaFlair® Balance Gold	C.I. 77891, Mica, Tin Oxide	0,30	Merck
RonaFlair® ESQ_	Bismuth Oxychloride	4,50	Merck
RonaCare® Zinc Oxide	Zinc Oxide	3,55	Merck
RonaFlair® Boroneige SF-3	Boron Nitride	1,00	Merck
Phase B			
DUB Sogreen MB	Ethyl Olivate, Triheptanoin	1,00	Stearinerie Dubois
DUB Infinite RSPO MB	Coco-Caprylate/Caprate	3,80	Stearinerie Dubois
Covi-Ox® T 90 EU C	Tocopherol, Helianthus Annuus Seed Oil	0,04	Kensing
RonaCare [®] Poppy SE	Caprylic/Capric Triglyceride, Papaver Rhoeas Extract, Tocopherol	1,40	Merck
DUB MCT 55/45 MB	Caprylic/Capric Triglyceride	33,03	Stearinerie Duboi
DUB MOD MB	Octydodecyl Myristate	19,30	Stearinerie Duboi
Parfum Délice de teint E24265064	Parfum	0,20	Mane
Phase C			
Unipure Red LC388	C.I. 77491	0,10	Sensient
Unipure Yellow LC 188	C.I. 77492	0,16	Sensient
Unipure Black LC 998	C.I. 77499	0,02	Sensient
Phase D			
AEROSIL® 200	Silica	1,40	Evonik

AGRANA Starch / AGRANA Stärke GmbH

Tel.: +43/2852/503-0, e-mail: cosmetics.starch@agrana.com

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MANUFACTURING INSTRUCTIONS:

- 1. Prepare A and mix all the powders using a blender.
- 2. In parallel, prepare B by mixing the oils using a defloculator.
- 3. Add C by using an Ultra Turrax at 9200 RPM during 5 minutes.
- 4. Once B+C is homogeneous, slowly add D under moderate stirring.
- 5. Add A to B+C+D step by step under high stirring using defloculator at 700 RPM.

PHYSICOCHEMICAL INDEX:

Appearance: Unctuous fluid

Color: Beige

Odor: Sweet mild scent

Stability: M+1 @ RT, M+1 @ 40°C and W+3 @ 50°C



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